



Standard Practice for Minimum Detectable Temperature Difference for Thermal Imaging Systems¹

This standard is issued under the fixed designation E1311; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This practice covers the determination of the minimum detectable temperature difference (MDTD) capability of a compound observer-thermal imaging system as a function of the angle subtended by the target.

1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.3 *This standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

- 2.1 *ASTM Standards*:²
[E1316 Terminology for Nondestructive Examinations](#)

3. Terminology

3.1 Definitions:

3.1.1 *differential blackbody*—an apparatus for establishing two parallel isothermal planar zones of different temperatures, and with effective emissivities of 1.0.

3.1.2 *field of view (FOV)*—the shape and angular dimensions of the cone or the pyramid that define the object space imaged by the system; for example, rectangular, 4-deg wide by 3-deg high.

3.1.2.1 *Discussion*—The size of the field of view is customarily expressed in units of degrees.

3.1.3 See also Terminology [E1316](#).

¹ This practice is under the jurisdiction of ASTM Committee E07 on Nondestructive Testing and is the direct responsibility of Subcommittee E07.10 on Specialized NDT Methods.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

4. Summary of Practice

4.1 A standard circular target is used in conjunction with a differential blackbody that can establish one blackbody isothermal temperature for the target and another blackbody isothermal temperature for the background by which the target is framed. The target, at an undisclosed orientation, is imaged onto the monochrome video monitor of a thermal imaging system whence the image may be viewed by an observer. The temperature difference between the target and the background, initially zero, is increased incrementally until the observer, in a limited duration, can just distinguish the target. This critical temperature difference is the MDTD.

NOTE 1—Observers must have good eyesight and be familiar with viewing thermal imagery.

4.2 The temperature distributions of each target and its background are measured remotely at the critical temperature difference that defines the MDTD.

4.3 The background temperature and the angular subtense for each target are specified together with the measured value of MDTD. The (fixed) field of view included by the background is also specified.

4.4 The probability of detection is specified together with the reported value of MDTD.

5. Significance and Use

5.1 This practice gives a measure of a thermal imaging system's effectiveness for detecting a small spot within a large background. Thus, it relates to the detection of small material defects such as voids, pits, cracks, inclusions, and occlusions.

5.2 MDTD values provide estimates of detection capability that may be used to compare one system with another. (Lower MDTD values indicate better detection capability.)

5.3 Due to the partially subjective nature of the procedure, repeatability and reproducibility are apt to be poor and MDTD differences less than 0.2°C are considered to be insignificant.

NOTE 2—Values obtained under idealized laboratory conditions may or may not correlate directly with service performance.

6. Apparatus

6.1 The apparatus consists of the following:

*A Summary of Changes section appears at the end of this standard

6.1.1 *Target Plates*, containing single or multiple circular targets of area(s) not greater than 5 % of the combined areas of target and background (that is, FOV area), and with the distance from the center of the target to the center of the FOV equal to one third of the height or the diameter of the FOV. See Fig. 1.

NOTE 3—A target plate may be fabricated by cutting one or more circular apertures in a metal plate of high thermal conductivity, such as aluminum, and coating with black paint of emissivity greater than 0.95. In this case an aperture would constitute a target, and the coated metal surrounding the target and within the field of view of the thermal imaging system would constitute the target’s background.

6.1.2 *Facility*, for mounting target plates and varying the orientation of any given target through 360°.

6.1.3 *Differential Blackbody*, controllable to within 0.1°C and stable over the procedure period to within 0.1°C.

6.1.4 *Infrared Spot Radiometer*, calibrated with the aid of a blackbody source to an uncertainty not exceeding 0.1°C.

7. Procedure

7.1 Mount a target plate and orient the target in correspondence with some integral hour marking on an imaginary clock. Do not divulge the orientation to the observer.

NOTE 4—Only one observer at a time is to be present during the procedure.

7.2 Optimally focus the thermal imaging system directly on the target or on an optical projection of the target.

7.3 Adjust the thermal imaging system for quasi-linear operation.

7.4 Adjust the monochrome video monitor controls so that the presence of noise is barely perceivable by the observer.

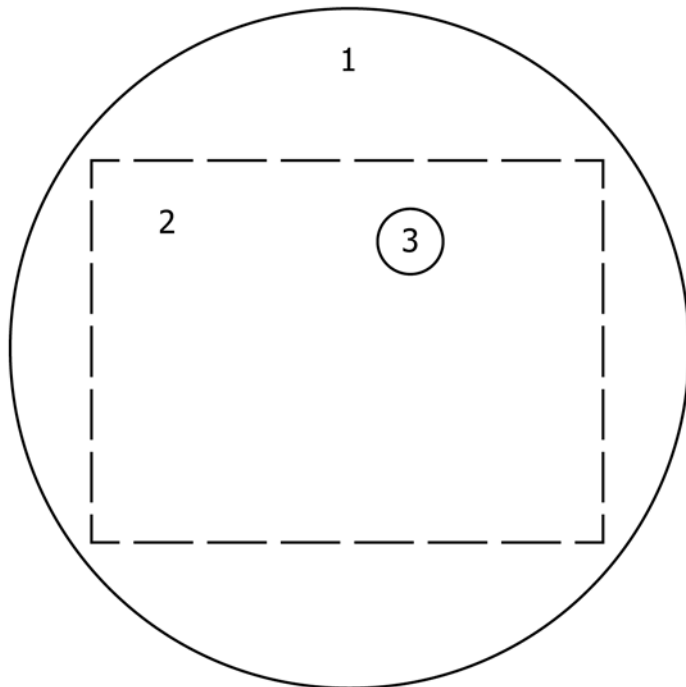


FIG. 1 Schematic Showing 1. Target Plate; 2. FOV; and 3. Target

7.5 Make the display luminance and the laboratory ambient luminance mutually suitable for visual acuity and viewing comfort.

7.6 Advise the observer that a visible spot will eventually appear in the monitor’s display. Instruct him to signal when he can perceive the spot and to cite its orientation relative to the 12 h of a clock; for example, 1 o’clock, 2 o’clock, 3 o’clock, etc. Refrain from further conversation during the procedure that could conceivably influence or bias the observer.

7.7 Set ΔT (the temperature of the target minus the nominal temperature of the background) equal to zero.

7.8 Increase ΔT in positive increments not exceeding 0.1°C every 60 s or until the observer signals. If the identification is incorrect, continue as before.

NOTE 5—To increase ΔT it is customary to fix the background temperature and raise the target temperature.

7.9 If the observer correctly identifies the orientation of the spot, record the diameter of the target, the diameter or the height and width of the FOV, and the observation distance normal to the target plate.

7.10 Measure the temperature distribution of the target and the target background with an infrared spot radiometer replacing the thermal imaging system. The target shall be measured in at least three locations, uniformly spaced. The background shall be measured at two zones: (1) adjacent to the target (that is, zone 1); (2) beyond zone 1 (that is, zone 2). The measurements in each zone shall be uniformly distributed, with the number of zone 2 measurements equal to twice that of zone 1 (except for the special case of 7.12).

7.11 Calculate the mean temperature, T , of the target. Calculate the weighted average, T_B , of the target background, in accordance with 8.3. Provisionally, $\Delta T = T - T_B$ is the MDTD. Record ΔT and T_B .

7.12 If the target size and the field of view of the spot radiometer are comparable, make double the number of zone 2 measurements, in pairs consisting of two adjacent locations. Compare adjacent temperature readings; the difference between any two adjacent readings must be less than the MDTD. Otherwise the MDTD procedure results are unacceptable for this particular target size.

NOTE 6—This criterion is intended to guard against spurious spots, that is, false targets.

7.13 Replace the target with another of different size. Randomly orient it in accordance with 7.1 and repeat the procedure (7.2 through 7.12).

7.14 Repeat step 7.13 one or more times.

7.15 Repeat the entire procedure (7.1 through 7.14) with a different observer.

7.16 Repeat step 7.15 one or more times.

8. Calculations

8.1 Calculate the angular subtenses for rectangular FOVs as follows: